



## **Advanced Programmable Logic Control (PLC) (Allen-Bradley Type)**

15 – 19 February 2027  
Madrid (Spain)



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**Ref:** 15856\_335502 **Date:** 15 – 19 February 2027 **Location:** Madrid (Spain) **Fees:** 6200 Euro

### Introduction:

The Advanced Programmable Logic Control PLC course focuses on Allen-Bradley PLC systems, one of industrial automation's most widely used brands. Professionals will understand PLC programming, troubleshooting, and advanced control applications. Participants will explore advanced features of Allen-Bradley PLCs, including ladder logic programming, control strategies, communication networks, and system integration. It emphasizes hands-on learning with real-world industrial scenarios, equipping learners with the skills to efficiently design, implement, and optimize automation systems for manufacturing, process control, and complex industrial environments.

This Advanced Programmable Logic Control PLC Allen-Bradley Type training provides in-depth knowledge of PLC systems, focusing on the Allen-Bradley type PLC. Participants will learn PLC programming techniques, explore the meaning of PLC, and understand how to work effectively with PLC programmable logic control systems. The training covers advanced topics, including system configurations, troubleshooting, and optimization, ensuring participants gain practical skills in PLC training. Attendees will be equipped to manage and control industrial automation processes using Allen-Bradley PLC systems.

### Targeted Groups:

- Automation Engineers and Technicians.
- Electrical Engineers and Technicians.
- Industrial Control System Professionals.
- PLC Programmers and Developers.
- Maintenance Engineers in Manufacturing and Process Industries.
- Control System Designers.
- System Integrators.
- Professionals in Robotics and Mechatronics.
- Technical Trainers in Industrial Automation.
- Plant Operators and Supervisors.

### Course Objectives:

At the end of this Advanced Programmable Logic Control PLC Allen-Bradley Type course, the participants will be able to:

- Gain advanced knowledge of Allen-Bradley PLC systems and architecture.
- Develop proficiency in ladder logic programming for complex control systems.
- Learn to troubleshoot and optimize PLC operations in industrial environments.
- Understand advanced PLC functions such as timers, counters, and data manipulation.
- Master communication protocols and network integration for PLC systems.
- Implement control strategies for process automation and manufacturing systems.
- Enhance skills in using PLC programming software and diagnostic tools.
- Design and simulate real-world automation projects using Allen-Bradley PLCs.
- Understand safety standards and best practices in PLC-based control systems.
- Prepare for effective maintenance and troubleshooting in PLC-based industrial applications.

## Targeted Competencies:

By the end of this Advanced Programmable Logic Control PLC Allen-Bradley Type training, the participant's competencies will:

- Advanced PLC programming and logic development.
- Troubleshooting and fault diagnosis in Allen-Bradley PLC systems.
- Integration of PLCs with industrial communication networks.
- Designing and optimizing control systems for automation.
- Configuring and managing PLC I/O modules and devices.
- Implementing advanced control techniques and strategies.
- Utilizing diagnostic and simulation tools for system testing.
- Ensuring system reliability and safety in PLC-based automation.
- Applying industry standards and best practices for PLC programming.
- Developing efficient and scalable PLC-based automation solutions.

## Course Content:

### Unit 1: Introduction to Allen-Bradley PLC Systems:

- Overview of Allen-Bradley PLC architecture and components.
- Understanding the difference between various Allen-Bradley PLC models e.g., ControlLogix, CompactLogix.
- Introduction to PLC hardware: processors, I/O modules, and communication interfaces.
- Basic configuration and setup of Allen-Bradley PLC systems.
- PLC programming environments: RSLogix 5000 and Studio 5000.
- Navigating through PLC software interfaces and settings.
- Exploring PLC documentation and system manuals.
- Understanding the power and signal wiring for PLC hardware.
- Basic PLC installation and commissioning procedures.

## Unit 2: Advanced PLC Programming Techniques:

- Deep dive into Ladder Logic programming for complex automation tasks.
- Understanding advanced instructions such as timers, counters, and data moves.
- Implementing subroutines and functions in large PLC programs.
- Using the PLC's built-in function blocks for complex control strategies.
- Introduction to Structured Text and Function Block Diagram FBD programming.
- Advanced data manipulation techniques: arrays, strings, and data types.
- Control strategies for discrete and analog signals.
- Programming for process control and batch processes.
- Debugging and optimizing PLC programs for efficiency and reliability.

## Unit 3: PLC Networking and Communication Protocols:

- Overview of industrial communication protocols Ethernet/IP, DeviceNet, ControlNet.
- Configuring and managing networked Allen-Bradley PLC systems.
- Setting up and configuring remote I/O and distributed control systems.
- Implementing device communication through serial and Ethernet-based networks.
- Understanding the role of communication interfaces like DH+, Modbus, and TCP/IP.
- Interfacing Allen-Bradley PLCs with HMIs Human-Machine Interfaces.
- Configuring networked PLC systems for data acquisition and control.
- Troubleshooting network and communication issues.
- Security best practices for PLC network communications.

## Unit 4: PLC System Troubleshooting and Maintenance:

- Advanced techniques for diagnosing PLC faults and errors.
- Identifying hardware failures in PLC modules and I/O systems.
- Diagnostic tools e.g., RSLogix, Studio 5000, and PLC LEDs are used for troubleshooting.
- Interpreting error codes and alarms to pinpoint system issues.
- Performing preventive maintenance on PLC systems and hardware.
- Analyzing and testing PLC logic in real-time.
- Corrective maintenance practices for PLC-based control systems.
- Restoring system functionality after faults and failures.
- Optimizing PLC performance through diagnostics and fine-tuning.

## **Unit 5: Advanced Control Strategies and System Integration**

- Designing advanced control systems using Allen-Bradley PLCs.
- Implementing PID Proportional-Integral-Derivative control in process automation.
- Integrating PLCs with SCADA systems for supervisory control and data acquisition.
- Utilizing advanced control techniques for motion control, robotics, and material handling.
- PLC integration with variable frequency drives VFDs for motor control.
- Using sequencers and state machines for process control automation.
- Real-time monitoring and feedback in control systems.
- Ensuring system scalability for future automation upgrades.
- Design considerations for high availability and fault tolerance in critical systems.
- Advanced simulation and testing of PLC-controlled systems in industrial environments.