



Lean Six Sigma Yellow Belt Training Course

12 – 16 October 2026
Rome (Italy)



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Introduction:

The Lean Six Sigma Yellow Belt training course provides professionals with foundational knowledge in process improvement methodologies. By integrating Lean principles and Six Sigma tools, this course empowers individuals to contribute effectively to organizational efficiency initiatives. Participants will explore the core concepts of waste reduction, process optimization, and data-driven decision-making.

The Lean Six Sigma Yellow Belt program emphasizes understanding the DMAIC Define, Measure, Analyze, Improve, Control framework and its application in real-world scenarios. Learners will develop the skills necessary to support continuous improvement efforts within their teams. Participants will identify improvement opportunities and collaborate on projects aimed at enhancing quality and performance.

Targeted Groups:

This Lean Six Sigma Yellow Belt training targets professionals seeking specialized knowledge and skills:

- Individuals aiming to understand Lean Six Sigma fundamentals.
- Employees involved in process improvement initiatives.
- Team members supporting quality management projects.
- Professionals aspiring to advance in quality assurance roles.
- Managers oversee operational efficiency programs.
- Staff members interested in contributing to organizational excellence.

Course Objectives:

Participants will achieve the following objectives by completing the Lean Six Sigma Yellow Belt course:

- Define Lean Six Sigma principles and their significance in process improvement.
- Identify and classify types of waste within organizational processes.
- Apply the DMAIC methodology to structured problem-solving.
- Utilize basic statistical tools to analyze process data.
- Develop process maps to visualize workflows and identify inefficiencies.
- Collaborate effectively within cross-functional teams to drive improvements.
- Communicate improvement initiatives and results to stakeholders.
- Support the implementation and monitoring of process changes.
- Demonstrate a commitment to continuous improvement and quality excellence.

Targeted Competencies:

Participants will gain the following competencies during the Lean Six Sigma Yellow Belt program:

- Understanding of Lean Six Sigma terminology and concepts.
- Ability to identify and eliminate non-value-added activities.
- Proficiency in applying the DMAIC framework to process challenges.
- Skill in using basic data analysis tools for decision-making.
- Capability to create and interpret process flow diagrams.
- Experience in participating in team-driven improvement projects.
- Knowledge of performance metrics and their role in monitoring improvements.
- Awareness of the importance of stakeholder engagement in change initiatives.
- Commitment to fostering a culture of continuous improvement.

Studying Scenarios:

In this Lean Six Sigma Yellow Belt training, participants will develop their skills through the analysis of the following scenarios:

- Reducing wait times in a customer service process.
- Minimizing defects in a manufacturing workflow.
- Streamlining inventory management procedures.
- Improving communication flow in project management.
- Enhancing data accuracy in reporting systems.
- Optimizing resource allocation in a service environment.
- Increasing throughput in a production line.
- Eliminating bottlenecks in a supply chain process is crucial.

Course Content:

Unit 1: Introduction to Lean Six Sigma:

- Overview of Lean and Six Sigma methodologies.
- History and evolution of Lean Six Sigma.
- Key principles of Lean: Value, Value Stream, Flow, Pull, Perfection.
- Core concepts of Six Sigma: Defects, Variation, Capability.
- Benefits of implementing Lean Six Sigma in organizations.
- Roles and responsibilities of Yellow Belt professionals.
- Understanding the Lean Six Sigma belt hierarchy.
- Introduction to the DMAIC framework.

Unit 2: Define Phase:

- Identifying project goals and objectives.
- Developing a project charter.
- Defining the problem statement.
- Establishing project scope and boundaries.
- Identifying stakeholders and their needs.
- Creating a high-level process map.
- Determining project timelines and milestones.
- Setting up communication plans for stakeholders.

Unit 3: Measure Phase:

- Identifying key process input and output variables.
- Developing data collection plans.
- Selecting appropriate measurement tools and techniques.
- Collecting baseline data for process performance.
- Assessing measurement system capability.
- Calculating process performance metrics e.g., DPMO, Sigma level.
- Creating control charts to monitor process stability.
- Identifying data trends and patterns.

Unit 4: Analyze Phase:

- Identifying root causes of process issues.
- Utilizing Pareto analysis to prioritize problems.
- Applying Fishbone diagrams for cause-and-effect analysis.
- Conducting hypothesis testing to validate assumptions.
- Performing regression analysis to understand relationships.
- Identifying sources of variation in processes.
- Assessing process capability and performance gaps.
- Developing data-driven insights for improvement.

Unit 5: Improve and Control Phases:

- Generating potential solutions to address root causes.
- Evaluating and selecting the best solutions.
- Implementing process changes and improvements.
- Developing standard operating procedures SOPs.
- Training staff on new processes and procedures.
- Monitoring process performance post-implementation.
- Establishing control plans to sustain improvements.
- Conducting periodic reviews and audits.

Final Insights & Key Takeaways:

Upon completing this course, participants will possess the foundational knowledge necessary to contribute effectively to Lean Six Sigma initiatives. They will identify areas for improvement and collaborate with teams to enhance organizational processes.